

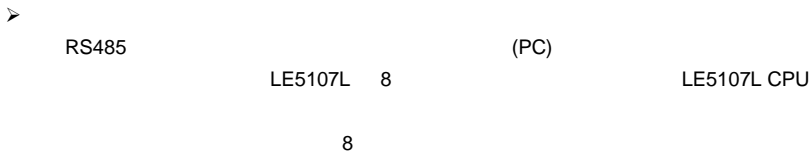
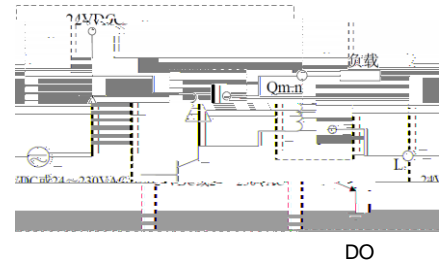
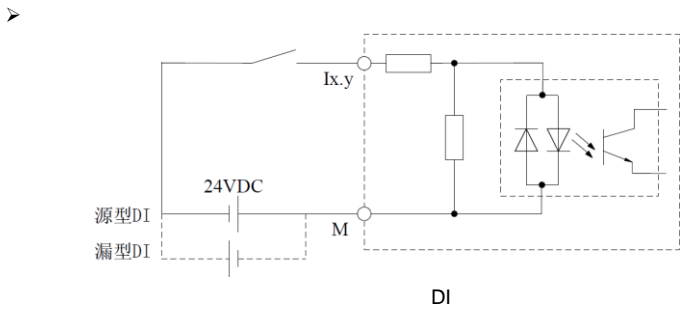
| | | | |
|-----|--|--|--|
| | | | |
| PWR | | | |

LE5107L

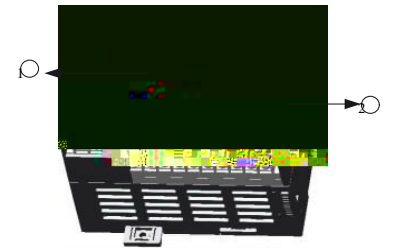
LE5107L

LE5107L

| | | | | | | | |
|------|-------------|------|-----------|--------|-------|--------|-------|
| | | L | | RS485- | RS485 | RS485+ | RS485 |
| | | N | | 1L | Q0.3 | Q0.0 | |
| | | | | Q0.0 | | Q0.1 | |
| | | M | | Q0.2 | | Q0.3 | |
| I0.0 | 1/ A / 1/ / | I0.1 | 2/ / 2/ 2 | 2L | Q0.7 | Q0.4 | |
| I0.2 | 1 / / | I0.3 | 2 / | Q0.4 | | Q0.5 | |
| I0.4 | 1 B / / | I0.5 | / 2 | Q0.6 | | Q0.7 | |
| I0.6 | | I0.7 | | 3L | Q1.1 | Q1.0 | |
| I1.0 | | I1.1 | | Q1.0 | | Q1.1 | |
| I1.2 | | I1.3 | | | | | |
| I1.4 | | I1.5 | | | | | |

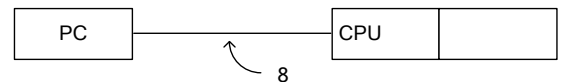


| | | | | | | | |
|---|--|---|--|---|-------|---|-----|
| | | | | 8 | | | |
| 1 | | 3 | | 5 | RS485 | 7 | GND |
| 2 | | 4 | | 6 | RS485 | 8 | GND |



| | |
|-----------------|----------|
| PLC | PLC |
| RUN/STOP | |
| | RUN |
| | STOP |
| | RUN/STOP |
| | STOP |

- PLC PLC
 - AutoThink V3.1.0
 - AutoThink
- 1
- 2 PLC
- 3 PLC
- 4
- 5



LE5107L 14DI/ 10 DO CPU Module

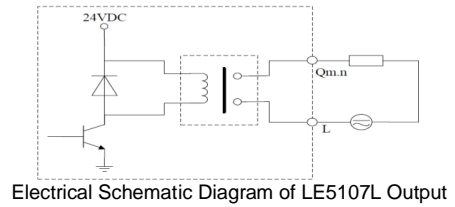
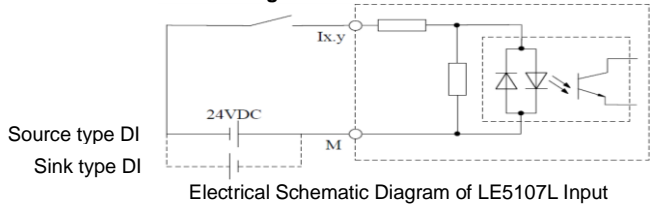
LE5107L is a CPU module of LE Series micro PLC which can complete control, detection, diagnosis, RS485 communication needed for system. Functions specifically achieved as follows: RUN/STOP switch selects running and stopping mode of module; RTC records operation time; equipped with USB memory card interface to facilitate download user program; RS485 interface provides channel to download application program and supports access to peripheral device and multi-PLC interconnection; equipped with 14 DI and 10 DO.

> Technical Specifications

| CPU Specifications | | Power Supply Specifications | | |
|-----------------------------|--|--------------------------------|-----------------------------------|-------------------|
| On-board I/O | 14 DI / 10 DO | Input | Rated voltage | 100~240VAC |
| I/O expansion module (max.) | 4 (total modules power consumption 4) | | Permissible range | 85~264VAC 50/60Hz |
| Number of expansion board | 1 | | Current consumption (max.) | 300mA |
| Programming language | LD/ST/CFC/SFC | External output voltage | Rated voltage | Not supported |
| Program memory | 128K bytes | External output current (max.) | Permissible range | Not supported |
| Data memory | 10496 bytes | | +24VDC (supply for expansion bus) | 190mA |
| Power-loss retentive memory | 2K bytes | | +5VDC (supply for expansion bus) | 550mA |
| Memory card | Memory card | Hold up time (loss of power) | | 10ms |

| Terminal Identification | Description | Terminal Identification | Description | Terminal Identification | Description | Terminal Identification | Description |
|-------------------------|---|-------------------------|---|-------------------------|------------------------------|-------------------------|------------------------------|
| ⊕ | Grounding | L | Fire wire | RS485- | RS485 Communication negative | RS485+ | RS485 Communication positive |
| | No connection | N | Null line | 1L | Common of Output (Q0.0 Q0.3) | | No connection |
| | No connection | | No connection | Q0.0 | Ordinary output | Q0.1 | Ordinary output |
| | No connection | M | Common of Input | Q0.2 | Ordinary output | Q0.3 | Ordinary output |
| I0.0 | Fast external interruption 1/ Pulse catch 1/ single-phase counter 1/ A/B phase counter phase A / Ordinary input | I0.1 | Fast external interruption 2/ pulse catch 2/ single-phase counter 2/ Ordinary input | 2L | Common of Output Q0.4 Q0.7 | | No connection |
| I0.2 | Single-phase counter 1 reset /A/B phase counter reset /Ordinary input | I0.3 | Single-phase counter 2 reset/Ordinary input | Q0.4 | Ordinary output | Q0.5 | Ordinary output |
| I0.4 | A/B phase counter Phase B /Single-phase counter 1 direction control /Ordinary input | I0.5 | Single-phase counter 2 direction control /Ordinary input | Q0.6 | Ordinary output | Q0.7 | Ordinary output |
| I0.6 | Ordinary input | I0.7 | Ordinary input | 3L | Common of Output (Q1.0 Q1.1) | | No connection |
| I1.0 | Ordinary input | I1.1 | Ordinary input | Q1.0 | Ordinary output | Q1.1 | Ordinary output |
| I1.2 | Ordinary input | I1.3 | Ordinary input | | | | |
| I1.4 | Ordinary input | I1.5 | Ordinary input | | | | |

> **Electrical Schematic Diagram**



> **Communication Interface**

RS485 communication interface can establish connection to personal computer (PC) through programming cable, realize download of user program and on-line debugging and be applied to communication with field devices. Junction and communication between LE5107L CPU module and upper computer are achieved through PS/2 of LE5107L (at ① in the figure), junction and communication between LE5107L CPU module and expansion module are achieved through connector (at ② in the figure).



Definition of PS/2

| Pin No. | Definition | Pin No. | Definition | Pin No. | Definition | Pin No. | Definition |
|---------|------------|---------|------------|---------|------------|---------|------------|
| 1 | — | 3 | — | 5 | RS485+ | 7 | System GND |
| 2 | — | 4 | — | 6 | RS485- | 8 | System GND |

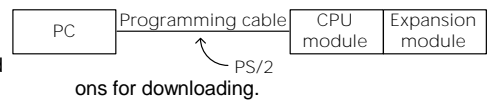
> **Software Configuration**

Both programming software and CPU module provide th

| RUN/STOP selective switch position | Status of programming software | Module status |
|------------------------------------|--------------------------------|---|
| Run (Switch to upper position) | RUN | RUN: automatically changed into STOP if users download program in this state. |
| | STOP | STOP |
| Stop (Switch to lower position) | RUN/STOP | STOP(user's program stops, unable to run) |

> **Communication Connection**

- Before downloading, please confirm that PLC is connected as per the schematic diagram. Please use HollySys PLC programming cable to download the program.
- Before downloading, please confirm that AutoThink V3.1.0 or above version has been installed



⚠ **Caution:**

Cover of the terminal should be fastened properly prior to power on of the PLC system to avoid unnecessary personal injury or device damage. When connecting or removing PLC power, severe personal injury or device damage may be caused if power is not isolated. Therefore, before module installation or removal, all power must be turned off and please pay attention to this at any time. Before connecting power to PLC, please confirm programming cable is connected properly and please do not remove from or insert into communication port during power on to avoid device damage. If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



Warning symbol for high voltage, please do not touch equipment with the warning symbol, operation in electricity is strictly prohibited.

> **Fault Diagnosis**

System assign diagnostic zone with corresponding byte to each module and save detailed diagnostic information of each module. When module faults detected the diagnostic information will be reported and saved into the user configurable variables for future query and analysis purposes. Please refer to Data Storage Area in Chapter 5 of AutoThink V3.1 User Manual_Project Configuration for more details.